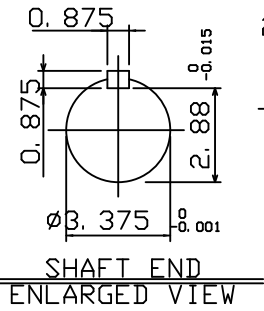
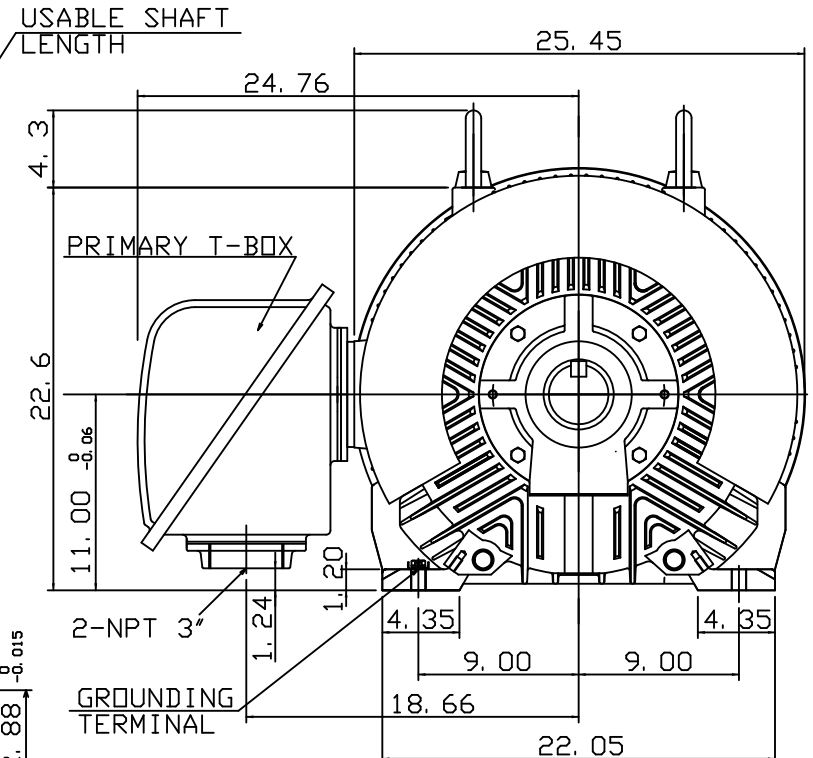
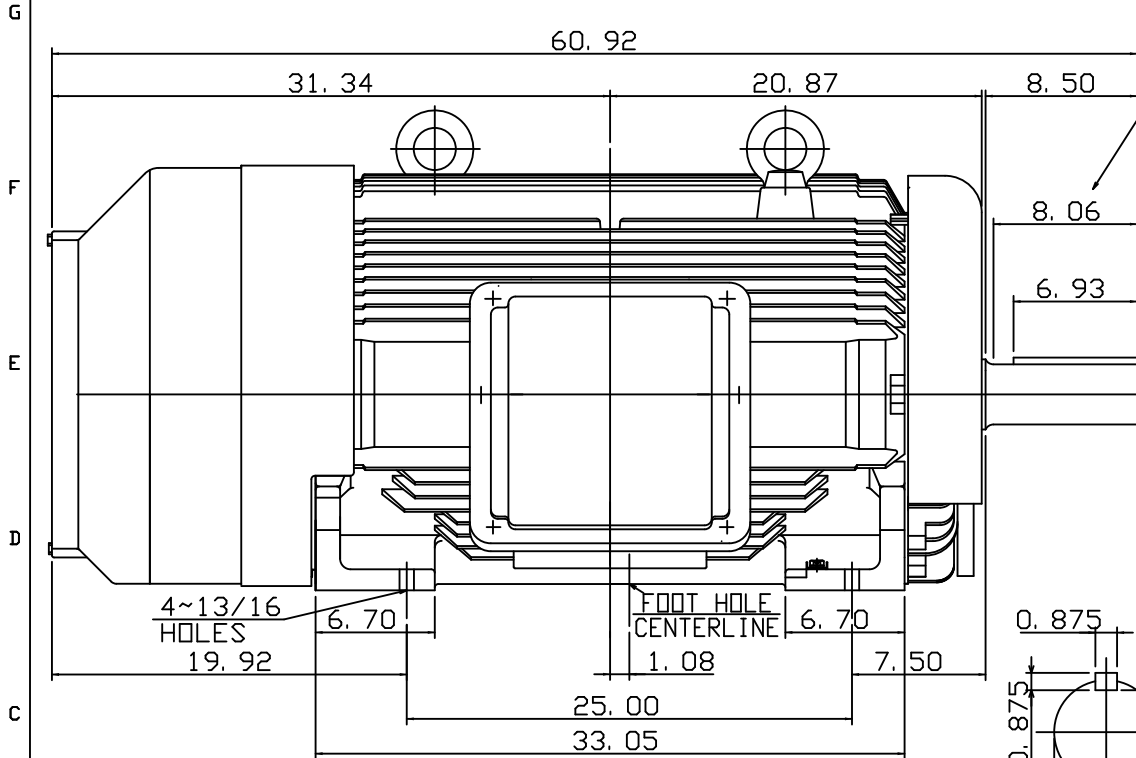


11 10 9 8 7 6 5 4 3 2 1

Pole	HP	kW	Hz	VOLT	RPM	INS	RATING	DIMENSIONS IN	APPROX WEIGHT	BEARINGS	
4	400	298	60	460	1800	F	CONT.	INCH	3342 LB	DE: 6320	NDE: 6316



NOTE:
 1. FOR DIRECT FLEXIBLE COUPLING
 2. ENCLOSURE: IP55 PROTECTION
 3. NON-SPARKING FAN

OUTLINE DIMENSIONS			
3-PHASE INDUCTION MOTOR			
MOTOR TYPE	AEHH8N	FRAME	449TX

APPD.	C. COOK	01-21-20

TEC Westinghouse

DWG NO.
31057C578101

11 10 9 8 7 6 5 4 3 2 1

SPECIFICATION TABLE OF 3-PHASE SQUIRREL CAGE INDUCTION MOTOR	CUSTOMER		USER	
	INQ. NO.		EQUIPMENT	
	JOB NO.	TEX18X057	MACHINE	
	TOTAL SETS		ITEM NO.	

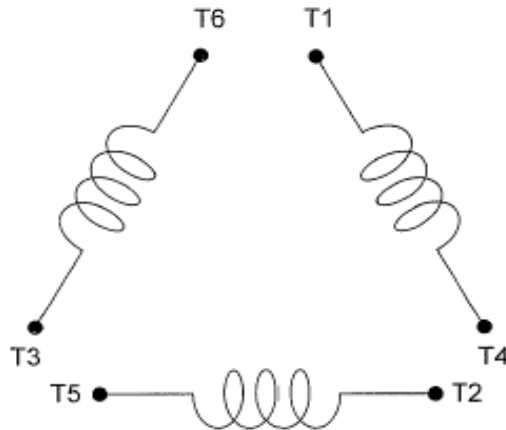
Item	Terms	Description				
1	Model	AEHH8N040400CEX04				
2	Code or Standard	Dimensions	Frame Assignment	Performance	Test	
		NEMA	TECO	NEMA	NEMA	
3	Rating	400 HP 4 Pole 460/(800) Volt 3 Phase 60 Hz				
4	Service Duty	Continuous Rating , Service Factor 1.15				
5	Starting Method	D.O.L(Direct On Line) or Y-Δ Starting				
6	Rotation	Facing The Drive End : CCW(Counter ClockWise), Available for Bi-Direction				
7	Drive Method	Direct Coupling				
8	Environment	Amb. Temp. : -15 ~ 40 °C				
		Humidity : Less Than 90 %RH				
		Altitude : Up to 3300 FT				
9	Enclosure & Protection	IP55 : Totally Enclosed		Indoor		
10	Cooling	TEFC: Totally Enclosed Fan Cooled				
11	Mounting	IM1001 : HS, Foot				
12	Dimensions	Dr#	Frame No : 449TX			
13	Frame & Bracket	Frame : Cast Iron	Bracket : Cast Iron			
14	Fan & Fan Cover	Fan :P.P.(C)	Fan Cover :Cast Iron & SPCC			
15	Terminal Box	Cast Iron				
16	Lead Terminals	[(R38-16)X2]X6				
17	Lubricant	MOBIL(EXXON) POLYREX EM				
18	Painting	Color : MUNSELL N5.0				
19	Stator Winding	Ins. Class F				
20	Rotor Conductor	Al-Die Cast	WK^2 : 135 Lb-ft^2			
21	Starting Performance	LRC 3150 Amp	LRT/FLT 140 %			
22	Operating Performance	Hz/V	60/460		Break Down Torque 370 %FLT	
		%Load	100			
		Amp.	437			
		*LRC=Lock Rotor Current	Eff.%	96.2		Temp. Rise Limit. (Resistance) Stator 115 °C At S.F. 1.15
		*LRT/FLT=Lock Rotor Torque/Full Load Torque	P.F.%	88.9		
		*FLT=Full Load Torque	R.P.M.	1788		
23	Approximate Weight					
24	Note	1.Tolerances according to NEMA MG1-12 & IEC60034-1				

APPD.	Wanghy	Apr. 15 2019		DWG NO.	31057R3297-001
CHKD.	Wanghy	Apr. 15 2019		REV.00	
DWN.	robo8898	Apr. 15 2019		1/1	

DATE:
March 30, 2006

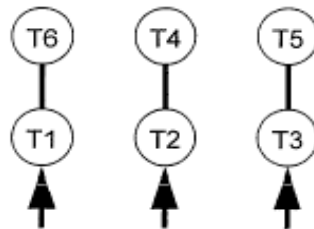
CONNECTION DIAGRAM

CATALOG NO.:
EP3504



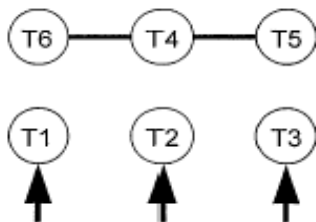
SCHEMATIC - Δ / Y CONNECTION

ACROSS THE LINE CONNECTION

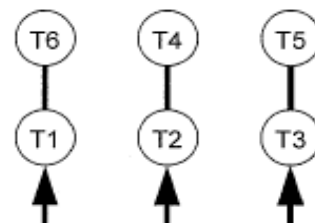


460 VOLT CONNECTION

WYE START-DELTA RUN CONNECTION



**LINE
460 VOLT START**



**LINE
460 VOLT RUN**



INSTALLATION AND MAINTENANCE INSTRUCTIONS FOR THREE PHASE INDUCTION MOTORS

Frames 143T - 449TZ



5100 North IH 35 Round Rock, Texas 78681

RECEIVING

1. Check nameplate data.
2. Check whether any damage has occurred during transportation.
3. After removal of shaft clamp, turn shaft by hand to check that it turns freely.
4. If motor is to be reshipped (alone or installed to another piece of equipment) the shaft must again be clamped to prevent axial movement.

Note: Remove the bearing clamp before turning the shaft on 284T-449TZ frame motors.

WARNING

THE FOLLOWING SAFETY PRECAUTIONS MUST BE OBSERVED:

1. Electric rotating machinery and high voltage can cause serious or fatal injury if improperly installed, operated or maintained. Responsible personnel should be familiarized with NEMA MG-1; Safety Standards for Construction and Guide Selection. Installation and Use of Electric Motors and Generators; National Electric Code and all local safety requirements.
2. When servicing, all power sources to the motor and to the accessory devices should be de-energized and disconnected and all rotating parts should be at standstill.
3. Lifting means, when supplied, are intended for lifting the motor only. When two lifting devices are supplied with the motor a dual chain must be used.
4. Suitable protection must be used when working near machinery with high noise levels.
5. Safeguard or protective devices must not be by-passed or rendered inoperative.
6. The frame of this machine must be grounded in accordance with the National Electric Code and applicable local codes.
7. A suitable enclosure should be provided to prevent access to the motor by other than authorized personnel. Extra caution should be observed around motors that are automatically or have automatic re-setting relays as they may restart unexpectedly.
8. Shaft key must be fully captive or removed before motor is started.
9. Provide proper safeguards for personnel against possible failure of motor-mounted brake, particularly on applications involving overhauling loads.
10. Explosion proof motors are constructed to comply with the label service procedure manual, repair of these motors must be made by TECO-Westinghouse Motor Company or U/L listed service center in order to maintain U/L listing.

LOCATION

1. Drip-proof motors are intended for use where atmosphere is relatively clean, dry, well ventilated and non-corrosive.
2. Totally enclosed motors may be installed where dirt, moisture, or dust are present and in outdoor locations.
3. Explosion-proof motors are built for use in hazardous locations as indicated by Underwriters' label on the motor.
4. Chemical duty enclosed motors are designed for installation in high corrosion or excessive moisture locations.

Note: in all cases, no surrounding structure should obstruct normal flow or ventilating air through or over the motor.

MOUNTING

1. Mount motor securely on a firm, flat base. All ball bearing normal thrust motors up to and including 256T frame size may be side-wall or ceiling mounted; all others check nearest TECO-Westinghouse office for mounting recommendations.
2. Align motor accurately, using a flexible coupling if possible. For drive recommendations, consult with drive or equipment manufacturer, or TECO-Westinghouse.
3. Mounting bolts must be carefully tightened to prevent changes in alignment and possible damage to the equipment. The recommended tightening torque's for medium carbon steel bolts, identified by three radial lines at 120 degrees on the head, are:

Bolt Size	Recommended Torque (Ft-lb.)	
	Minimum	Maximum
2/8	25	37
1/2	60	90
5/8	120	180
3/4	210	320

4. V-belts Sheave Pitch Diameters should not be less than those shown in Table 1 (NEMA recommended values)
5. Tighten belts only enough to prevent slippage. Belt speed should not exceed 5000 ft. per min.

TABLE 1. V-Belt Sheave Pitch Diameters (MG1-14.42)

Frame Number					V-Belt Sheave			
					Conventional A, B, C, D AND E		Narrow 3V, 5V, AND 8V	
	Horsepower at				Minimum Pitch Diameter Inches	*Maximum Width Inches	Minimum Outside Diameter Inches	**Maximum Width Inches
	Synchronous Speed, RPM							
3600	1800	1200	900					
143T	1.5	1	.75	.5	2.2	4.25	2.2	2.25
145T	2-3	1.5-2	1	.75	2.4	4.25	2.4	2.25
182T	3	3	1.5	1	2.4	5.25	2.4	2.75
182T	5	2.6	5.25	2.4	2.75
184T	2	1.5	2.4	5.25	2.4	2.75
184T	5	2.6	5.25	2.4	2.75
184T	7.5	5	3.0	5.25	3.0	2.75
213T	7.5-10	7.5	3	2	3.0	6.5	3.0	3.375
215T	10	...	5	3	3.0	6.5	3.0	3.375
215T	15	10	3.8	6.5	3.8	3.375
254T	15	...	7.5	5	3.8	7.75	3.8	4
254T	20	15	4.4	7.75	4.4	4
256T	20-25	...	10	7.5	4.4	7.75	4.4	4
256T	...	20	4.6	7.75	4.4	4
284T	15	10	4.6	9	4.4	4.625
284T	...	25	5.0	9	4.4	4.625
286T	...	30	20	15	5.4	9	5.2	4.625

TABLE 1. V-Belt Sheave Pitch Diameters (MG1-14.42)

Frame Number					V-Belt Sheave			
					Conventional A, B, C, D AND E		Narrow 3V, 5V, AND 8V	
	Horsepower at				Minimum Pitch Diameter Inches	*Maximum Width Inches	Minimum Outside Diameter Inches	**Maximum Width Inches
	Synchronous Speed, RPM							
3600	1800	1200	900					
324T	...	40	25	20	6.0	10.25	6.0	5.25
326T	...	50	30	25	6.8	10.25	6.8	5.25
364T	40	30	6.8	11.5	6.8	5
364T	...	60	7.4	11.5	7.4	5.785
365T	50	40	8.2	11.5	8.2	5.785
365T	...	75	9.0	11.5	8.6	5.785
404T	60	...	9.0	14.25	8.0	7.25
404T	50	9.0	14.25	8.4	7.25
404T	...	100	10.0	14.25	8.6	7.25
405T	75	60	10.0	14.25	10.0	7.25
405T	...	100	10.0	14.25	8.6	7.25
405T	...	125	11.5	14.25	10.5	7.25
444T	100	...	11.0	16.75	10.0	8.5
444T	75	10.5	16.75	9.5	8.5
444T	...	125	11.0	16.75	9.5	8.5
444T	...	150	16.75	10.5	8.5
445T	125	...	12.5	16.75	12.0	8.5
445T	100	12.5	16.75	12.0	8.5
445T	...	150	16.75	10.5	8.5

*Max. Sheave width = 2(N-W) - .25

**Max Sheave width = N-W

***Sheave ratios greater than 5:1 and center-to-center distance less than the diameter of the large sheave should be referred to TECO-Westinghouse.

POWER SUPPLY & CONNECTIONS

1. Wiring of motor and control, overload protection and grounding should be in accordance with National Electrical Code and all local safety requirements.
2. Nameplate voltage and frequency should agree with power supply. Motor will operate satisfactorily on line voltage within $\pm 10\%$ of nameplate voltage; or frequency with $\pm 5\%$ and with a combined variation not to exceed $\pm 10\%$. 230-volt motors can be used on 208-volt network systems, but with slightly modified performance characteristics as shown on the nameplate.
3. Dual voltage and single voltage motors can be connected for the desired voltage by following connection diagram shown on the nameplate or inside of the conduit box.
4. All Explosion Proof motors have Temperature Limiting Devices in the motor enclosure to prevent excessive external surface temperature of the motor in accordance with U/L standards. Terminals of thermal protectors (P1 & P2) should be connected to the motor control equipment, according to the connection diagram inside of the conduit box.
5. Standard connection diagram for three phase, not thermally protected, dual rotation motors are shown in diagrams A through E. **(Note: To change rotation, Interchange any two line leads)**

A. 3 Lead, Single Voltage



B. 6 Lead, Dual Voltage & Voltage Ratio 1 to 3

B-1 Across the Line Start & Run



B-2 Wye Start & Delta Run (Low Voltage only)



C. 9 Leads; Dual Voltage & Voltage Ratio 1 to 2, Wye Connected

C-1 Across the Line Start & Run



C-2 Part Winding Start (Low Voltage only)



D. 9 Leads; Dual Voltage & Voltage Ration 1 to 2, Delta Connected

D-1 Across the Line Start & Run



D-2 Part Winding Start (Low Voltage only)



E. 12 Leads, Dual Voltage

E-1 Across the Line Start & Run



E-2-1 Wye Start & Delta Run (Low Voltage only)



E-2-2 Wye Start & Delta Run (High Voltage only)



E-3 Part Winding Start (Low Voltage only)



*Important: For Part Winding Start, M2 contactor should be closed within two (2) seconds after M1 contactor is closed.
Only 4 pole and above (e.g., 6P, 8P...) motors are satisfactory for Part Winding Start at low voltage.

START UP

1. Disconnect load and start motor. Check direction of rotation. If rotation must be changed, ALLOW THE MOTOR TO STOP COMPLETELY. Interchange any two leads of a three-phase motor.
2. Connect load. The motor should start quickly and run smoothly. If no, shut power off at once. Recheck the assembly including all connections before restarting.
3. If excessive vibration is noted, check for loose mounting bolts too flexible motor support structure or transmitted vibration from adjacent machinery. Periodic vibration checks should be made; foundations often settle.
4. Operate under load for short period of time and check operating current against nameplate.

TESTING

If the motor has been in storage for an extensive period or has been subjected to adverse moisture conditions, it is best to check the insulation resistance of the stator winding with a megometer. Depending on the length and conditions of storage it may be necessary to regrease or change rusted bearings.

If the resistance is lower than one megohm the windings should be dried in one of the following two ways:

1. Bake in oven at temperatures not exceeding 194°F until insulation resistance becomes constant.
2. With rotor locked, apply low voltage and gradually increase the current through windings until temperature measured with a thermometer reaches 194°F. Do not exceed this temperature.

MAINTENANCE

INSPECTION

Inspect motor at regular intervals. Keep motor clean and ventilation openings clear.

LUBRICATION

1. Frame 143T-256T: Double shielded and pre-lubricated ball-bearing motors without grease fittings and don't need re-lubrication, except on MAX-E1[®] and MAX-E2[®] products which have re-greasable features.
2. Frames 280TS, 320-449TZ(TS): Motors having grease fittings and grease discharge devices at brackets. Motors are shipped with grease for initial running. It is necessary to re-lubricate anti-friction bearing motors periodically, depending on size and type of service. See Table 2 to provide maximum bearing life. Excessive or too frequent lubrication may damage the motor.

TABLE 2

Horsepower	Standard Conditions	Severe Conditions	Extreme Conditions
1 Thru 30 Hp, 1800 rpm and below	7 years	3 years	180 days
40 Thru 75 Hp, 1800 rpm and below	210 days	70 days	30 days
100 Thru 150 Hp, 1800 rpm and below	90 days	30 days	15 days
1 Thru 20 Hp, 3600 rpm	5 years	2 years	90 days
25 Thru 75 Hp, 3600 rpm	180 days	60 days	30 days
100 Thru 150 Hp, 3600 rpm	90 days	30 days	15 days

Note:

- A. Standard conditions: 8 hours operation per day, normal or light loading, clear and 40°C ambient conditions.
 - B. Severe conditions: 24-hour operation per day or light shock loading, vibration or in dirty or dusty conditions.
 - C. Extreme conditions: With heavy shock loading or vibration or dusty conditions.
 - D. For double shielded bearings, above data (lubrication frequency) means that the bearing must be replaced.
3. Be sure fittings are clean and free from dirt. Using a low-pressure grease gun, pump in the recommended grease until new grease appears at grease discharge hole.
 4. Use the POLYUREA grease unless special grease is specified on the nameplate.
 5. If re-lubrication is to be performed with the motor running, stay clear of rotating parts. After re-greasing, allow the motor to run for ten to thirty minutes.

RENEWAL PARTS

1. Use only genuine TECO-Westinghouse renewal parts or as recommended by TECO-Westinghouse Motor Company.
2. When you order renewal parts please specify complete information to TECO-Westinghouse office/agent such as type, frame no., poles, horsepower, voltage, series no., quantity, etc.

**FOR FURTHER INFORMATION PLEASE CONTACT
TECO-WESTINGHOUSE MOTOR COMPANY**

Round Rock, TX

800-873-8326